MASS=R64 Assembly Manual



Wing Span:64in/1625mm;	Flying Weight:2700g;
Wing Area:50.1sq.dm;	Radio:4Channel 6Servos;
Length:59 in/1500mm;	Engine:20CC Gas

CAUTION: this plane is not a toy and should be kept away children under 16 years of age! Before use, please carefully read this manual.

- First-time builders should seek advice from people having building experience in order to assemble the model correctly and to produce its performance to full extent .
 - Assemble this kit only in places out of children's reach!
 - Take enough safety percautions prior to operating this model.

You are responsible for this model's assembly and safe operation!

•Always keep this instruction manual ready at hand for quick reference, even after completing the assembly.

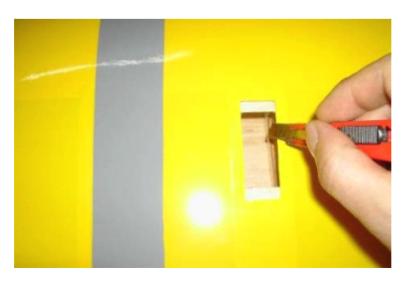
MAIN WING



Apply epoxy into hinge hole of the wing



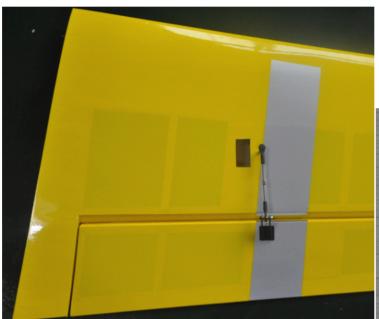
Connect the aileron and the main wing by hinges.
Be sure to apply instant type glue to both sides of each hinges.



Cut the servo holes on the bottom of the main wings

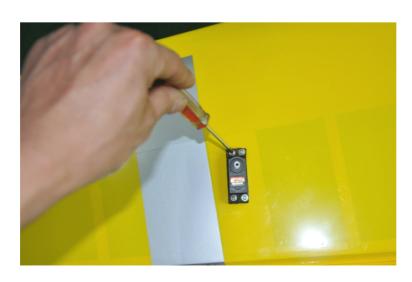


Use glue to fix up the horns



Install push-rod, used ruler to measure the length





Put the servo into the hole and fix it with screws.



Link the servo arms and tri-horns with pushrod



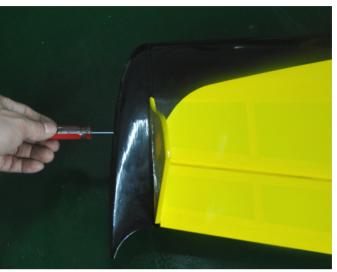
Drill the holes on the wing tips



Be assured that the screw is fixed up



You can also install wingtip winglet, as shown.



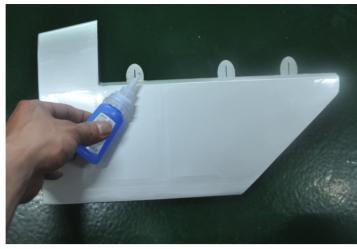
STABILIZER AND ELEVATOR



Cut the servo holes on the profile of the fuselage



Fix up the stabilizer of the fuselage



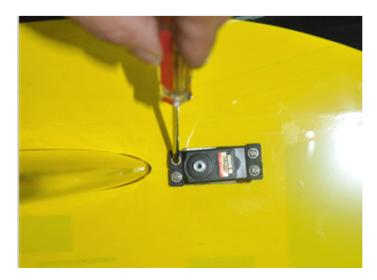
Apply epoxy into hinge hole of the elevator



Fix up the stabilizer and elevator with hinges and AB glue.



Use glue to fix up elevator horns



Install the servo in the hole as shown

Be assured that the screw is fixed up



Link the servo to the elevator with pushrod.

RUDDER



Apply epoxy into hinge hole of the rudder





Use glue to fix up rudder horns



Install the rudder servo
Be assured that the screw
is fixed up



attach the servo arm to the ruddert servo as shown



As shown in picture, This is finished for the rudder servo

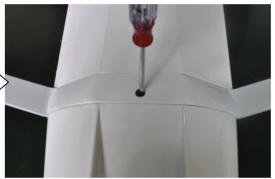
MAIN LANDING GEAR



Fix up the landing gear on the fuselage bottom with screws.

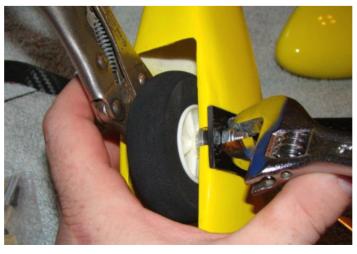
Bottom View

Put the cover board in the right position, then fix up it.





Install the wheel as shown.



Install the wheel cover, and fix it up to landing gear with screw.

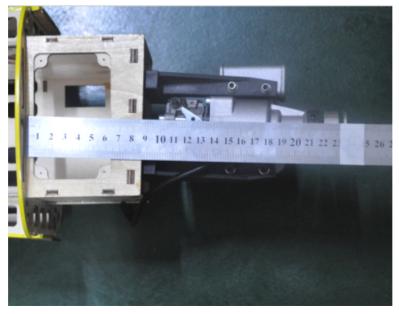


Install the tail landing gear use screws to fix up the fuselage bottom.

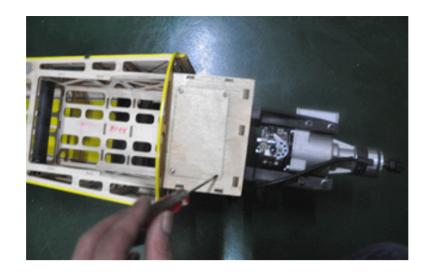
ENGINE



Drill the engine mounting holes as the board provided



Use the ruler to measure the length from firewall to airscrew

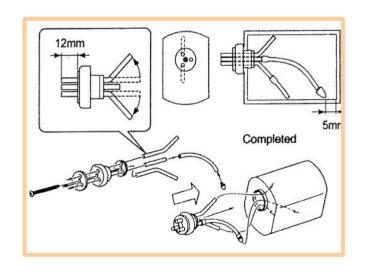


Put the cover board in the hole, then fix up it.

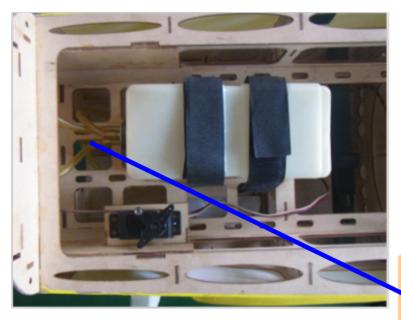


Install the propeller and spinner as shown

FUEL TANK

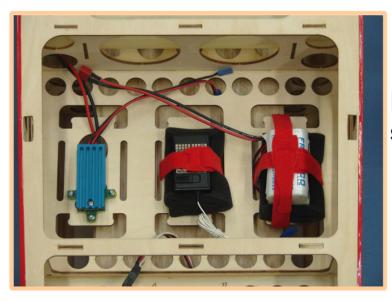


Install the fuel tank into the fuselage, and fix up it with belt.



Install the fuel tank mounting ties under the fuel tank floor.





Install the battery, receiver and switch in place as shown.

CANOPY AND COWL



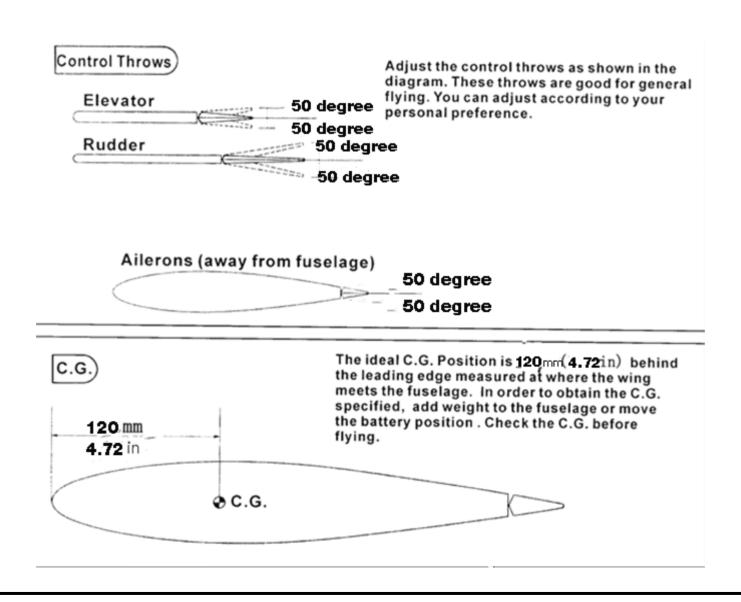
Install the canopy into the fuselage as shown

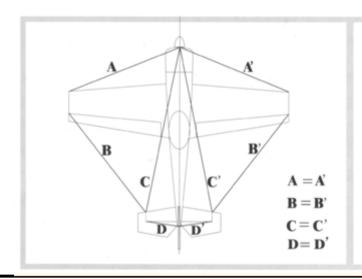




Mount the cowl using the cowl mounting screws.

CG POSITION & CONTROL THROWS





The diagram depicts measurements which should be Compared to ensure your aircraft is true, correct and flight ready.

THE FINISHED PHOTO



Another scheme for choice Dong Guang Flight Model CO.,Ltd

ADD:No.10,Fu Ning Street,Xian Xi Industrial,Chang An Town,

DongGuan City, Guang Dong Province, China

Tel: +86-769-85070618

Fax: +86-769-85091868

E-mail:info@flight-model.com

Web: http://www.flight-model.com/product/eindex.asp

http://flight-model.preview.alibaba.com/

